



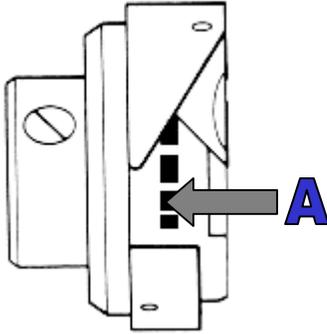
# BES-901,916,1216,1201

For Technical Assistance Please Call Toll Free 1-877-4BROTHER

## OILING Procedures

### **Rotary Hook:** (Performed once at start of the day and every 4 hours of operation.)

- 1) Turn the pulley in the opposite direction of the arrow to 50 degrees.
- 2) Open bobbin case cover and look from the left side of the rotary hook you will see what is called the "Raceway."
- 3) Place a small drop of oil on the raceway (A).
- 4) Turn the pulley in the direction of the arrow to stop position (100 degrees).

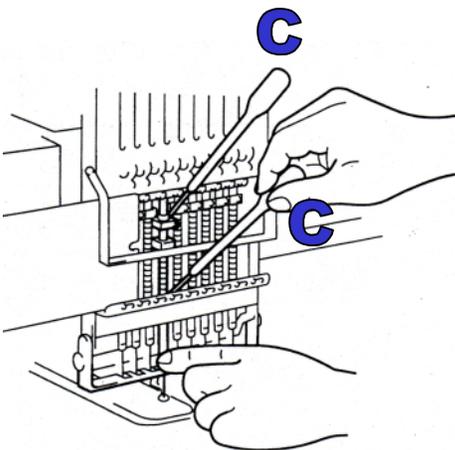
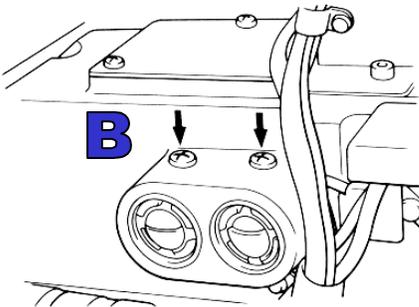


### **Oil Reservoirs:** (Performed once a week based on 40 hours.)

- 1) Fill the oil reservoirs on the left side (B) of the machine sewing arm to 1/2 full once a week.

### **Needle Bars:** (Performed once a week based on 40 hours.)

- 1) Remove the front plate that has the "BROTHER" logo on it by removing one screw and loosening the other. The plate will now slide off to the side.
- 2) Oil each needle bar as shown in the picture on the left (C), by placing a small drop of oil on each needle bar. Be sure to oil in both locations of the needle bar.



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