



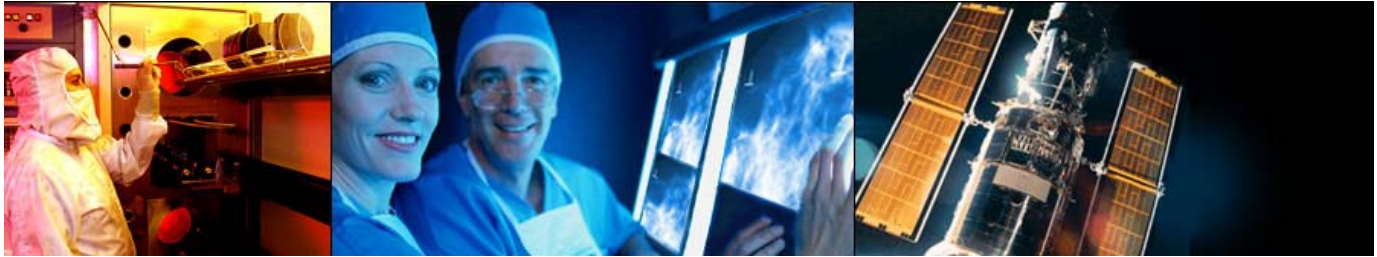
OSPREY CAMERA SERIES

CAM/CCD-2KCL.TDI

CAM/CCD-4KCL.TDI

ULTRA-HIGH PERFORMANCE

With CameraLink™



EMC Conformance

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules.

This product fulfills the following requirements of the standards and carries the CE marking.

EMC: FCC Part 15, Subpart B
 EN 6100-6-4:2001
 EN 6100-6-2:2001
 EN6100-3-2:2000
 EN 6100-3-3:1995/A1:2001

FAIRCHILD IMAGING
OSPREY CAMERA SERIES
USER'S MANUAL
CAM/CCD-2KCL.TDI & CAM/CCD-4KCL.TDI
Revision B
December 14, 2004
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PRELIMINARY DOCUMENT

The information in this manual is preliminary.

All information provided in this manual is believed to be correct at the time of writing. No responsibility is assumed by Fairchild Imaging for its use. Fairchild Imaging intends to make this manual as accurate as possible and reserves the right to make changes to this information without notice.

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SECTION 1

Introduction to the CAM/CCD-2KCL.TDI & CAM/CCD-4KCL.TDI High Performance TDI Line Scan Camera

1.1 Camera Highlights

Description

The Osprey TDI camera series is an ultra-sensitive camera design for use in line scan applications that demand high performance under low light conditions. This series of cameras is based upon Fairchild's CCD525 array, which is used in the very successful U.S. Postal Service Wide Field of View (WFOV) Camera. The 2K camera versions have 2048 pixels in the cross-scan direction, with selectable TDI stages up to 96 rows. The 4K varieties have 4096 pixels in the cross-scan direction, also with selectable TDI stages up to 96 rows. The 2K Osprey supports scan rates up to 46K lines per second while the 4K yields up to 23K lines per second. Both the 2K and 4K styles have a CameraLink™ output. The CameraLink™ output supports 4-port, 8-bit synchronous data. These cameras also include sophisticated features such as anti-blooming, programmable gain and offset. They are packaged in a very compact and rugged housing that contains a standard M58 x 0.75 base lens thread. Optional (Nikon-F) lens adapter is available.

2K x 96 TDI Sensor Architecture

- Uses time delay and integration sensor architecture
- User selectable TDI lengths of 96, 64, 48, 32, 24
- Line rate up to 46K lines per sec
- 1000X antiblooming

4K x 96 TDI Sensor Architecture

- Uses time delay and integration sensor architecture
- User selectable TDI lengths of 96, 64, 32, 16, 4
- 25MHz pixel clock
- Non volatile gain/offset value memory
- 1 LSB Noise RMS

Programmability

- Simple menu-based configuration for selection of gain, calibration, test patterns operational control, and diagnostics
- CameraLink™ camera-PC communications

Usability

- Programmable gain, offsets, and controls
- Internal flat field correction
- Easy integration “plug compatible” CameraLink™ hookup
- Exposure control

Full Spectrum of Applications

- Precision manufacturing inspection
- Web inspection
- Sorting and routing
- Biomedical readout systems
- Diagnostic systems

1.2 Camera Specification: CAM/CCD-2KCL.TDI & CAM/CCD-4KCL.TDI

Performance Specification

Calibration Conditions	Units	Min.	2048		4096		Notes	
			Typ.	Max.	Min	Typ.		Max.
Data Rate (Strobe)	MHz		25	25		25	25	
Line Rate (LVAL)	KHz	0.3		46.0	0.3		23	8
Functions	Units	Min	Typ	Max	Min	Typ	Max	Notes
Saturation Output Amplitude	DN		250	255		250	255	
Output Gain Mismatch	DN		2	5		2	5	
Pixel Response Non-Uniformity Global	DN		5	12		5	12	
(PRNU) Tap	DN		4	10		4	10	1, 3,4
Pixel-Pixel	DN		4	10		4	10	7
Fixed Pattern Noise (FPN) Global	DN			3			3	3,4
Tap	DN			2			2	1, 3
Pixel-Pixel	DN			2			2	3, 4
DC Offset	DN			4			4	2
DC Offset Mismatch	DN			2			2	
Random Noise	DN		2	4		2	4	
Noise Equivalent Exposure	$\mu\text{J}/\text{cm}^2$		1.2	3		1.2	3	
Saturation Equivalent Exposure	nJ/cm^2		.8	1.0		.8	1.0	
Responsivity	$\text{DN}/(\text{nJ}/\text{cm}^2)$		250			250		
Dynamic Range	Ratio	600:1				600:1		
Power Supply Current @ 12VDC	mA		400			420		6,9
Power Supply Voltage	Volts	10.5	12	15.0	10.5	12		15.0
Operating Temperature	°C			40			40	
First Pixel Mismatch	DN							5

Notes:

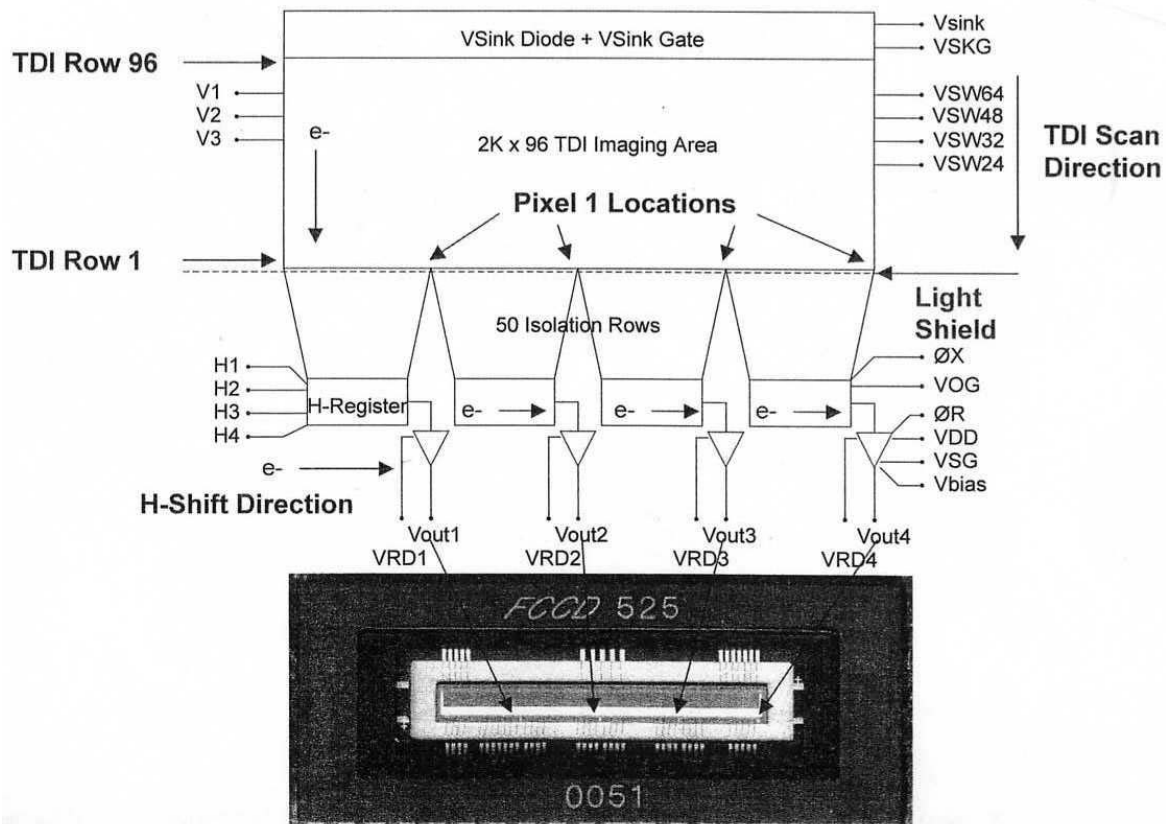
- DN = Digital Numbers, also known as “levels” (0 – 255 for 8-bit systems).
- All measurements taken with camera operating in 96 stage mode.
- All measurements exclude the last pixel of OS 1 and the first pixel of OS4
- 1. Measured across 1 tap (512 pixels) or (1024 pixels)
- 2. Typical offset @ 20°C ambient
- 3. Excludes last pixel of OS1 and first pixel
- 4. Measured across all taps.
- 5. Measured on each tap relative to next ten pixels. Measured at Vsat.
- 6. Measured with digital outputs, terminated.
- 7. A delta window of 8 pixels is examined and shifted by half its window. First and last pixel excluded from each tap.
- 8. Camera will operate below min. line rate with degraded performance.

1.3 Image Sensor

The family of Osprey cameras use the following Fairchild sensors. The 2K x 96 TDI camera uses the CCD525 sensor and the 4K x 96 TDI camera uses the CCD545 sensor. Both sensors have 13µm square pixels on a 13µm pitch with 100% fill factor.

Both the CCD525 and CCD545 sensors have been designed with improved blue response. Both sensors are much more sensitive than single line CCDs used in line scan cameras.

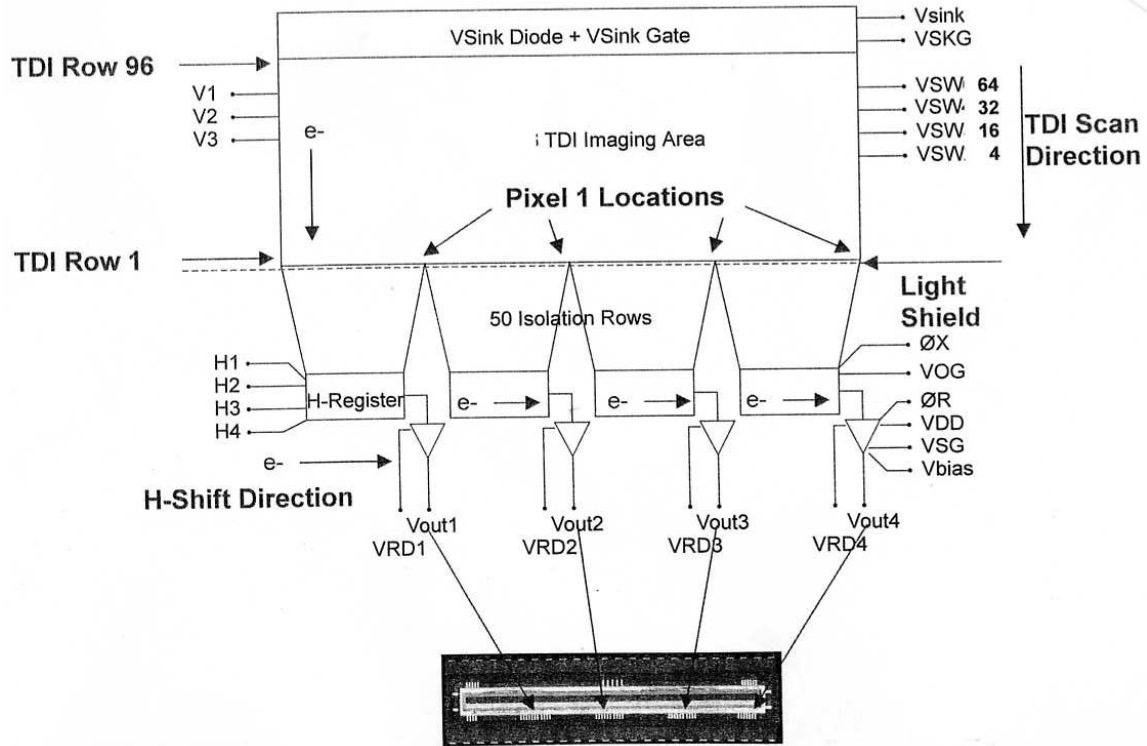
1.4 Block Diagram CCD525



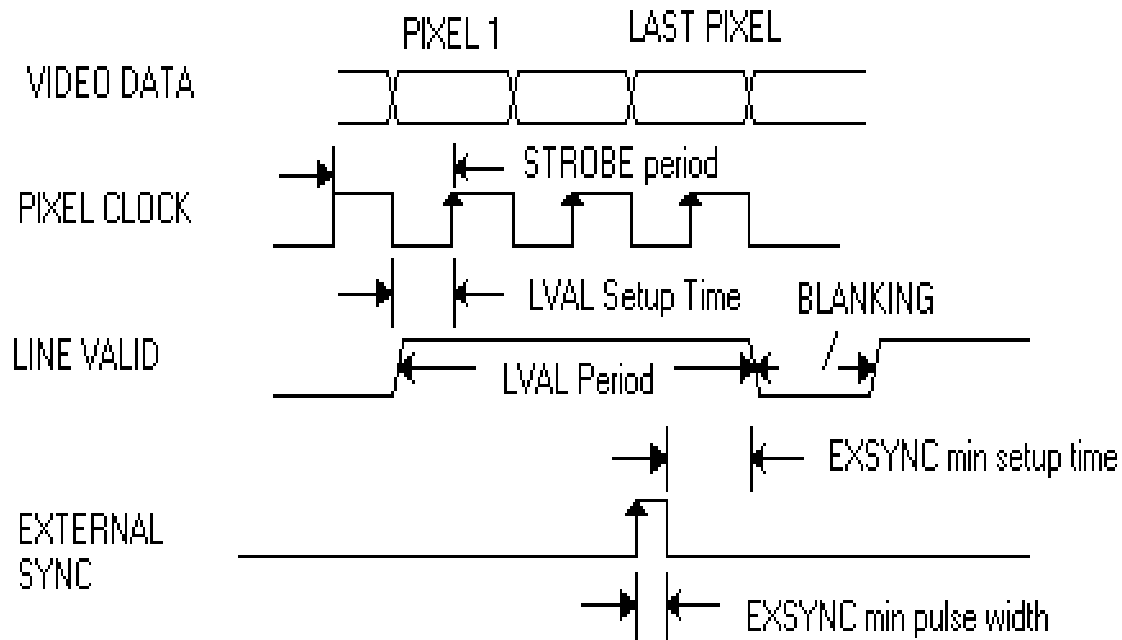
2048 x 96 stages

1.5 Block Diagram CCD545

4096 x 96 stages



1.6 2K/4K TDI Camera Timing Diagram



2K TDI CameraLink™

Strobe Period	:40 nS
LVAL Set –Up Time	:20 nS
Line Period	:20.48 μS
Blanking	:1.8 μS
ExSync min Set – Up	:650 nS
ExSync min pulse Width	:1.8 μS

4K TDI CameraLink™

Strobe Period	:40 nS
LVAL Set –Up Time	:20 nS
Line Period	:40.96 μS
Blanking	:1.8 μS
ExSync min Set – Up	:650 nS
ExSync min pulse Width	:1.8 μS

1.7 Thermal Considerations

The Osprey camera series has been carefully designed to separate the camera electronics from the image sensor.



Fairchild Imaging advises that if you are going to do any gain or offset corrections that you perform these functions after the camera has been turned on for at least 15 minutes. To do offset correction, cover the lens with your lens cap and to perform a gain calibration, make sure that you have a good light source.



Try to avoid excess temperatures in the ambient around the camera.

SECTION 2

Camera Hardware Interface

2.1 Installation Overview

Before you integrate your camera into your system you should first determine some basic operating parameters such as what resolution you need. Do you know the speed of the object that your camera will be inspecting? One additional point you want to keep in mind is your lighting requirement.

Some other major items that you should identify early on in developing your system is the source of your EXSYNC control signal (framegrabber, custom controller, shaft/web encoder, etc.). You should also know—in advance—your sensor resolution and magnification requirements.

We will use a simple example to reinforce what we just told you in the above. Let's say that you have the following system to set up: inspect a web 10cm wide, moving at 2m/s, and you want 100 μ m on the web to be represented by one pixel (13 μ m).

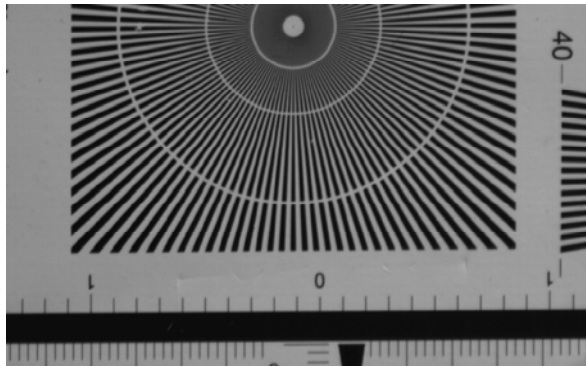
Number of Pixels Necessary	$\frac{\text{Total width of image}}{\text{Desired resolution}} = \frac{10 \text{ cm}}{100\mu\text{m per pixel}} = 1000 \text{ pixels}$
----------------------------	--

Magnification	$\frac{\text{Pixel size}}{\text{Desired resolution}} = \frac{13\mu\text{m}}{100\mu\text{m per pixel}} = 0.130$
---------------	--

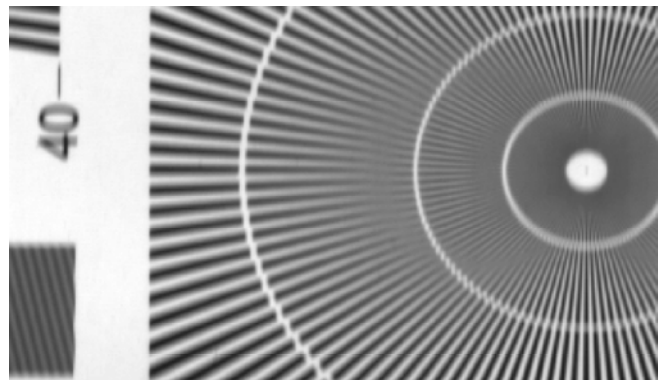
EXSYNC	$\frac{\text{Web speed}}{\text{Desired resolution}} = \frac{2\text{m/s}}{100\mu\text{m}} = 20\text{KHz}$
--------	--

Shaft Encoder Circumference	You require one pulse for every 100 μ m of object travel. Assuming a shaft/web encoder = 0.10m Producing 1000 pulses/rev., shaft Circumference must be 1000 x 100 μ m
-----------------------------	--

Remember, TDI cameras require PRECISE synchronization with the object velocity! (See example images below.)



Good TDI Synchronization



Bad TDI Synchronization

2.2 Connectors, Pinouts, and Cables



Figure 2.2-1
MDR-26 CameraLink™ Connector
3M p/n 334 – 34 series

Table 2.2-1

Camera Pin #	Frame Grabber Pin #	Channel Link Signal
1	1	Inner shield
14	14	Inner shield
2	25	X0
15	12	X0+
3	24.0	X1-
16	11	X1+
4	23	X2-
17	10	X2+
5	22	Xclk
18	9	Xclk+
6	21	X3
19	8	X3+
7	20	SerTC+
20	7	SerTC-
8	19	SerTFG-
21	6	SerTFG+
9	18	CC1-
22	5	CC1+
10	17	CC2-
23	4	CC2+
11	16	CC3-
24	3	CC3+
12	15	CC4-
25	2	CC4+
13	13	Inner shield
26	26	Inner shield

Notes:

- Exterior overshield is connected to the shells of the connectors on both ends.
- 3M part 14X26-SZLB-XXX-0LC is a complete cable assembly, including connectors.
- Unused pairs should be terminated in 100 ohms at both ends of the cable.

2.3 Power Supply

The camera uses a single voltage input, normally set to 12 Volts @ 0.45 Amps typ.

Ripple and noise is required to be < 20 mV RMS.

Power is supplied through a Hirose connector.

When installing the mating connector, be sure to line up the slots. This action will assure that you will not bend any of the pins.

Hirose HR25-7TR-6P Receptacle

Pin #	Description
1	+12V
2	+12V
3	NC
4	GND
5	GND
6	NC

SECTION 3

Camera Control

3.1 Quick Start with the CameraLink™ Interface

Follow your Frame Grabber manufacturer's instructions when inserting the frame grabber card into your PC. Be sure that you install the correct configuration software that matches the camera you are using.

At this point your camera should already be connected to the DC power supply and connected to the frame grabber in your PC.

To communicate with your camera we have created specific commands. In the next section we will go over these commands in detail.

3.2 Camera Control Signals using Camera Link™ Interface

Four LVDS pairs are reserved for general-purpose camera control. They are defined as camera inputs and frame grabber inputs. In the case of Fairchild Imaging's CAM/CCD-2KCL.TDI and CAM/CCD-4KCL.TDI cameras the signals are:

Line Sync (generically Camera Control 1, CC1)

Frame Sync (generically Camera Control 2, CC2)

Spare, unused (generically Camera Control 3, CC3)

Spare, unused (generically Camera Control 4, CC4)

3.3 Serial Communication

The serial interface for the camera has the following characteristics: default baud rate 38400, one start bit, one stop bit, no parity, and no handshaking.

3.4 Commands

Note: Commands are not case sensitive. To input commands, type in the three character command and hit enter.

Command Syntax:

Command + enter, example: Type in RSH, then enter

Command + enter + value, example: Type in SSM then enter, then type 2

Command + enter + value + enter, example: Type in SLR then enter, then type 2000, then enter

TSB

This command reads the internal camera temperature.

The camera returns ... Temp 39.42°C (example)

SSM

This command allows you to set the Sync mode. When selecting the option you need, first type SSM and press enter and then enter the appropriate single digit number, and then press enter.

<u>Value</u>	<u>Function</u>
1	Free Run
2	Frame Mode
3	Line Sync
4	External Line Sync, Frame Mode

SCM

This command allows you to select a correction mode. When selecting the option you need, enter the appropriate single digit number and then hit enter.

	<u>Value</u>	<u>Function</u>
The camera returns ...	1	M1 (1 st memory)
	2	M2 (2 nd memory)
	3	Offset Correction
	4	Gain Correction
	5	No Correction
	6	Full Correction

STP

This command allows you to select a test pattern. When selecting the option you need, enter the appropriate single digit number, and then hit enter.

	<u>Value</u>	<u>Function</u>
No output from camera...	1	Horizontal Ramp
	2	Vertical Ramp
	3	Vertical Stripes and Ramp
	4	Open
	5	4096
	6	0
Other		Video

CBR

This command allows you to change the Baud Rate. You will not see anything on your monitor.

Here is a table of stored rates in the camera...Value Function

1	9600
2	19200
3	38400 (Default)
4	57600
5	115200

If you can't resist changing the baud rate, select the appropriate single digit number and hit enter.

LED

This command allows you to change the color. When selecting the option you need to, enter the appropriate single digit number and hit enter. Your screen will be blank during this command. You can input one of the following:

<u>Value</u>	<u>Function</u>
0	Amber
1	Green
2	Red
3	Off

SAP

Store in Flash both correction memories, all registers and DAC values.

	<u>Value</u>	<u>Function</u>
Store all parameters	0	Default factory calibrate
	1	User
	2	User

The power on values will be the last saved from SAP (X).

RAP

Load from flash to camera. Recall all parameters

<u>Value</u>	<u>Function</u>
0	Default factory calibration
1	User
2	User

SBS

	<u>Value</u>	<u>Function</u>
Set bit shift	0	10 bit
	1	9 bit
	2	8 bit

SON

Adjust video offset channel 0-3 value 0 – 255

SOA

Adjust video offset all channel value value 0 – 255

SGN

Adjust video gain channel 0-3 value 0 – 1023

SGA

Adjust video gain all channel value 0 – 1023

TDI

Set number of TDI stages

2K		4K	
1	24	1	4
2	32	2	16
3	48	3	32
4	64	4	64
5	96	5	96

3.5 Camera Command Summary

Command	Definition	Summary
RSH	Reboot System Hard	Hard reboot of camera
RSS	Reset Command	Logic reset of camera
INQ	Inquiry	Shows what camera is used
VER	Version	Shows current software
SLR	Set Line Rate	This function allows line rate change
CPO	Calibrate Pixel Offset	This function performs correction of pixel offset
CPG	Calibrate Pixel gain	This function performs correction of pixel gain
VOM	Voltage monitoring	This function shows internal voltages
TSB	Temperature Sensor Board	This function shows temp. of sensor board
SSM	Set Sync Mode	This function allows user to select sync mode
SCM	Select Correction Mode	This function allows user to select correction mode
STP	Select Test Pattern	This function allows user to select test pattern
CBR	Change Baud rate	This function allows user to select baud rate
LED	Light Emitting Diode	Change LED state

Command	Definition	Summary
SBS	Set Bit shift	This function allows user to shift 12, 10, 8 bit video
SAP	Stores all parameters	This function allows you to save default or user settings
RAP	Recalls all parameters	This function allows user to recall the factory calibration
GSN	Get serial number	This function allows user to retrieve camera info, e.g., model + camera serial number
SON	Adjust video offset 0-3	Adjust offset voltage for each tap
SOA	Adjust video offset all channel	Adjust offset voltage for all taps
SGN	Adjust video gain channel 0-3	Adjust gain voltage for each tap
SGA	Adjust video gain all channel	Adjust gain voltage for all taps
TDI	Set number of TDI stages	Set number of TDI stages

3.6 Framing Mode

Framing mode is an excellent tool for mechanical and optical alignment of the camera and optics to the target. Frame mode is available in master mode only and the line rate is fixed at 23.19 KHz.

How to Operate in Framing Mode

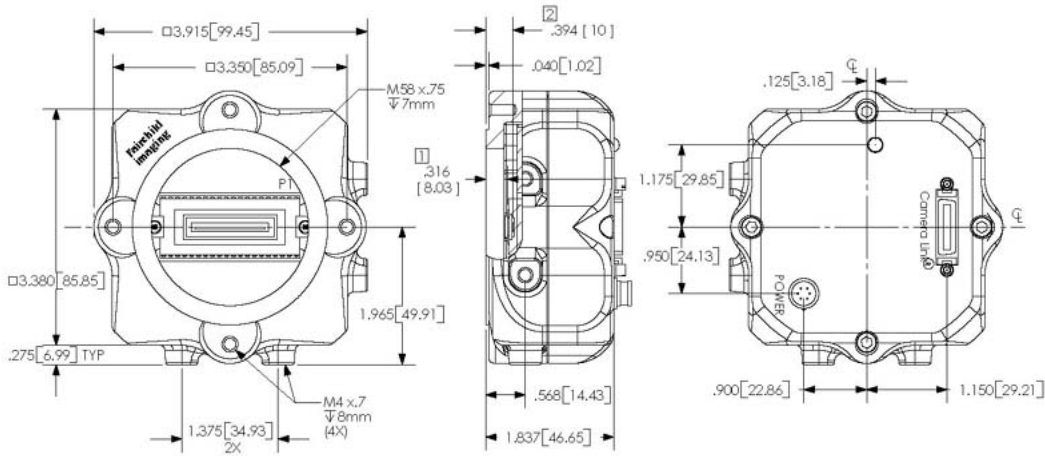
To set framing mode:

- Send command SSM 2
- Set CC2
- Light source on
- Light source off
- Clear CC2
- Readout

SECTION 4

Mechanical and Optical Considerations

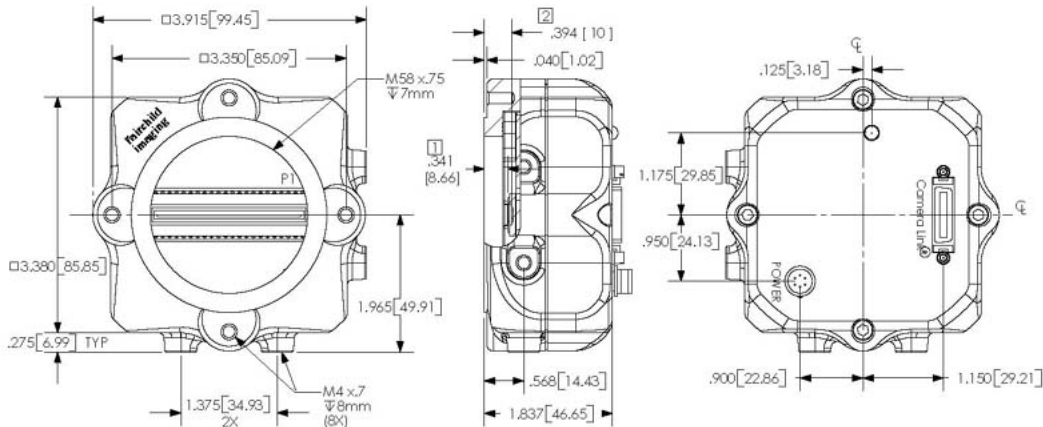
2K



NOTE:
 ① CLEARANCE FROM LENS MOUNT TO CHIP ASSEMBLY.
 ② CHIP TO LENS MOUNT.

Connector:	MATES WITH
POWER = 4 pin Hirose	Hirose #HR25-7TP-4S plug or Equiv.
Camera Link [®] = 26 pin MDR	3M #14X26-SZLB-XXX-0LC or Equiv.

4K



NOTE:
 ① CLEARANCE FROM LENS MOUNT TO CHIP ASSEMBLY.
 ② CHIP TO LENS MOUNT.

Connector:	MATES WITH
POWER = 4 pin Hirose	Hirose #HR25-7TP-4S plug or Equiv.
Camera Link [®] = 26 pin MDR	3M #14X26-SZLB-XXX-0LC or Equiv.

4.1 Camera Dimensions and Mounting Facilities

The 2K and 4K TDI camera housing is manufactured with high precision. Planar, parallel, and angular sides guarantee precise mounting with high repeatability.

The 2K and 4K TDI camera housing is equipped with four M4 mounting holes on the front and two M4 mounting holes on one side and on the bottom of the camera.



Use caution in the following ways to avoid stripping threads or stressing the case:

- Use only M4 screws.
- Do not over torque; do not over tighten screws beyond the depth of the holes; do not otherwise force screws or create a bending moment with them
- Use caution in crafting mounting brackets so that you do not interfere with the lens, or exert force on the lens extender tube barrel, or torque or otherwise place force on any of the connectors on the back of the case. A "L" mounting bracket (section 4.3) is available; contact your Fairchild Imaging representative for more details.

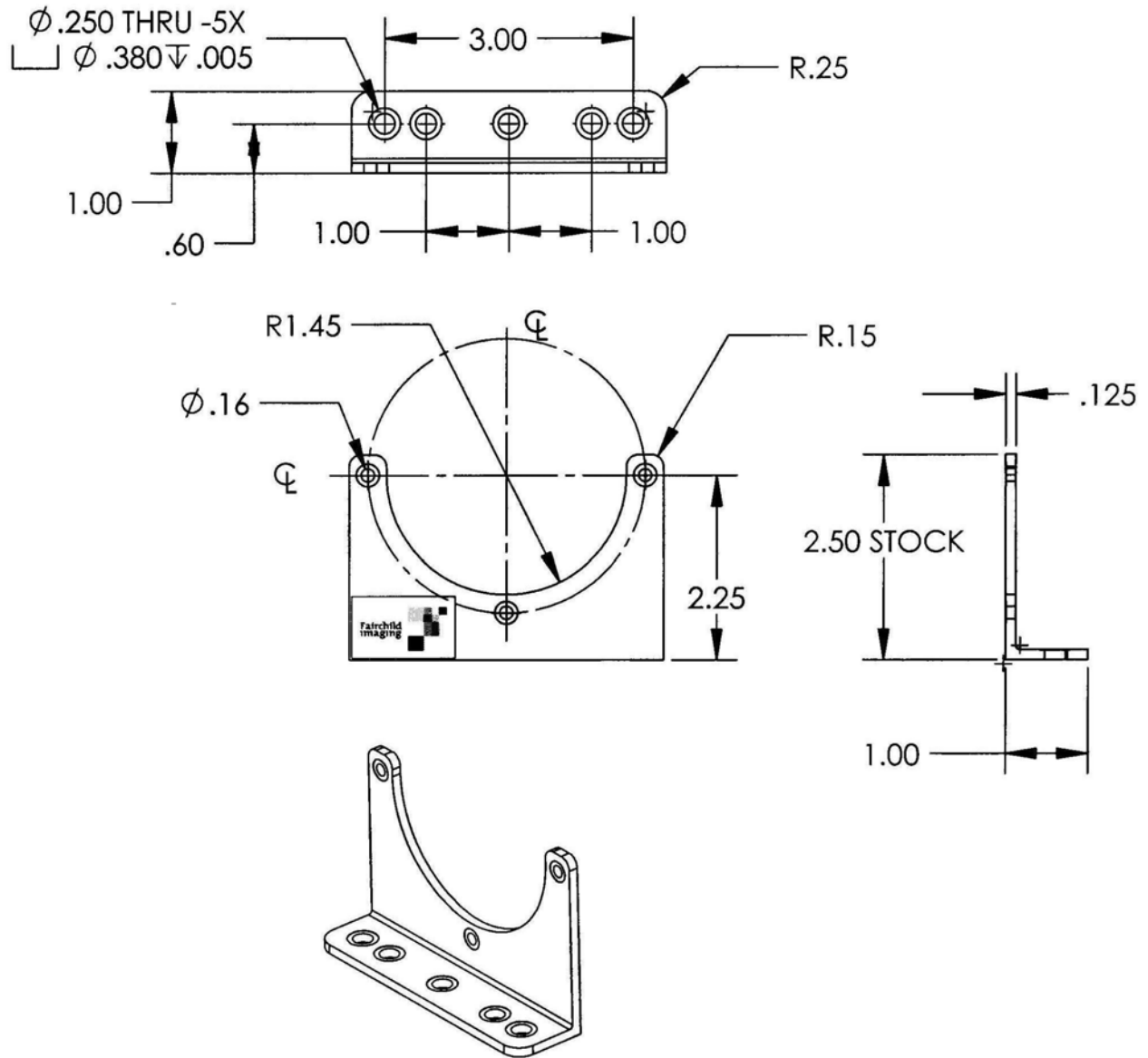
4.2 Lensing

The 2K TDI camera as shipped from the factory accepts M58 and F mount lenses that are available from a number of suppliers. The 4K TDI camera only accepts M58 lens types.

When the lens mount (lens extender tube and its locking) is removed, the front surface of the camera is seen as a square with a large threaded hole in the center. The "z" distance from the surface of the square to the top of the sensor is 13.72mm.

4.3 Mechanical Drawing of Available Camera Face Mounting "L" Bracket

Contact your Fairchild Imaging representative for more details.



4.4 Lenses

Fairchild Imaging does not supply lenses; contact your local optics supplier for available lens models.

4.5 Illumination

The amount and wavelengths of light required to capture useful images depend on the particular application. Factors include the nature, speed, and spectral characteristics of objects being imaged, exposure times, light source characteristics, environmental and acquisition system specifics.

It is often more important to consider exposure than illumination. The total amount of energy (which is related to the total number of photons reaching the sensor) is more important than the rate at which it arrives. For example $5 \mu\text{J}/\text{cm}^2$ can be achieved by exposing $5 \text{ mW}/\text{cm}^2$ for 1 mS just the same as exposing an intensity of W/cm^2 for $1 \mu\text{s}$.

4.6 Light Sources

Keep these guidelines in mind when setting up your light source.

- Halogen light sources generally provide very little blue relative to IR.
 - Fiber-optic light distribution systems generally transmit very little blue relative to IR.

Some light sources age; over their lifespan they produce less light. This aging may not be uniform – a light source may produce progressively less light in some areas of the spectrum but not others.

SECTION 5

Handling Instructions

5.1 Electrostatic Discharge

The Fairchild Imaging Osprey camera uses TDI technology in a CCD base, and as all such devices, has some limited inherent susceptibility to electrostatic discharge (ESD).

All reasonable and customary design steps have been taken to provide ESD protection circuitry.

Electrostatic charge placed at the sensor could cause charging of the chip which in some situations might not be readily dissipated and minor impact on performance might be temporarily experienced. Therefore, do not insert your finger or any other object into the lens mount barrel.

5.2 Preventing ESD Damage

- Please be certain to ground yourself prior to handing the camera.
- Ensure that your working environment is grounded, including conductive floor mats.
- Do not touch the window of the imager.

5.3 Protecting Against Dust, Oil and Scratches

- Be certain to avoid dust buildup on the sensor window, where it could block the optical path.
- By not touching the surface of the sensor, you avoid introducing oil and avoid scratching the sensor window. Again, you should not insert anything into the lens mount barrel.

5.4 Cleaning the Sensor Window

- Use compressed air to blow off particulate.
- If for some reason cleaning of the sensor window is required, use lens wiping cloth with a *small amount* of eyeglass cleaning fluid. *Do not use solvent as it may smear the sensor window.*

SECTION 6

Troubleshooting

6.1 Check Simple Things First

Remember that the camera is part of the entire acquisition system. You may have to trouble shoot any or all of the following:

- Power supply
- Frame grabber hardware & software
- Light sources
- Operating environment
- Cabling
- Host computer
- Optics
- Encoder

6.2 General Solutions

Connections

The first step in trouble shooting is to verify that your camera has all the correct connections.

Power Supply Voltage

Check for the presence of 12 - 15 volts at the camera connector.

Everything seems to be working, but no image

Remove the cover from your PC and reset all the cards into the Mother board.

Data Clocking/Output Signals

Verify the presence of all data clocking and output signals.

EXSync

Exsync must toggle (200 Hz min.). The camera will not output lines if ExSync is restricted to logic HIGH or logic LOW. Using an oscilloscope, check the camera end of the control signal cable to verify that ExSync toggles.

Offset Variation or Drifts

The camera will experience offset drift and the dark level will increase if the camera's EXSYNC signal stops or is below 200 Hz. The camera is meant to be run with a continuous EXSYNC frequency. EXSYNC should pulse to logic HIGH to start the readout of each line, return to logic LOW, and stay LOW until after line readout and clamping

Noisy Output

Check your power supply voltage outputs for noise. Noise present on these lines can result in poor video

Quality. Low quality or non-twisted pair cable can also add noise to the video output.

Verify that your acquisition system samples data on the rising edge of STROBE.

Horizontal Lines or Patterns in Output

Patterns can be caused by low-frequency illumination variations. Use a DC or high frequency light source.

No Output or Erratic Behavior

If your camera provides no output or behaves erratically, it may be picking up random noise from long cables acting as antennae. Where possible, connect unused pins to known logic levels. Do not attach wires to unused pins. Verify that the camera is not receiving spurious inputs.

Vertical Patterns in Output

If dark columns or vertical patterns appear in your output, the optical path may be contaminated. Clean your lenses and sensor windows with extreme care.

Images are too bright or too dark

Make sure that the lens cap has been removed.

Check the lens aperture. If the images are too dark, try opening the aperture. Try closing the aperture if they are too bright.

Check the exposure time. If the images are too dark try increasing the exposure. Try decreasing the exposure if they are too bright.

Check your light source. If the images are too dark, try increasing your light intensity. Try decreasing the intensity if they are too bright.

Check your gain setting. If the images are too dark, try increasing the gain. Try decreasing the gain if they are too bright.

Images look noisy

Make sure that you are using a DC light source. Using an AC light source can make images appear noisy.

Make sure that the camera has proper ventilation. If the camera becomes extremely hot, it may produce noisy images

Check the exposure time. If you use an extremely long exposure time, the images can become noisy.

Check gain settings. Using a very low or a very high gain setting can cause noisy images.

Examine the objects that you are imaging. Objects with characteristics such as changing surface texture or reflectance will produce images that appear noisy.

Bits that do not change value

If data bits seem to be stuck or do not change, check that the camera is not saturated by preventing light from entering. Run test pattern to verify camera operation insert. Check all cable connections, especially right at the connector; poor connections or broken wires will cause randomly changing bits or stuck bits.

Contact Customer Support

The contact number appears on page two of this manual. Before you call for support, be sure to make a note of the camera settings and the frame grabber settings you are using. You should also have a captured live image and a captured test image available. Customer support will frequently request that you e-mail copies of these captured images. See Section 7.

SECTION 7

Product Support

If after troubleshooting your camera, and you still have problems, collect the following data about your application and situation and call Fairchild Imaging Customer Support.

Note: You may also want to photocopy this page to fax to Fairchild Imaging @ 408-735-7352

Customer name	
Organization name	
Customer phone number	
Customer Fax number	
Complete Product Model Number (e.g. CAM4KLVDS))	
Complete serial number	
Acquisition System hardware (frame grabber, Host computer, light source, etc.)	
Power supply and current draw	
Data rate used	
Control signals used in your application, and their frequency or state	<input type="checkbox"/> EXSYNC <input type="checkbox"/> BIN <input type="checkbox"/> MCLK <input type="checkbox"/> PRIN <input type="checkbox"/> Other _____
Detailed description of problem encountered	Please attach description with as much detail as appropriate

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